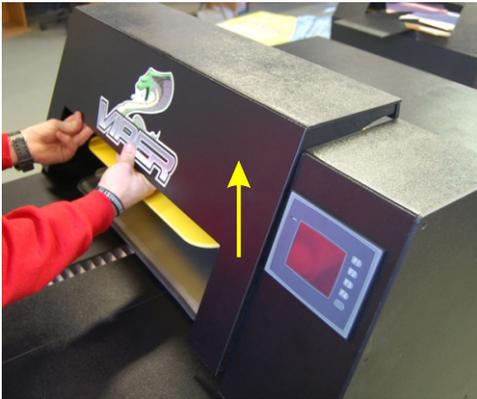
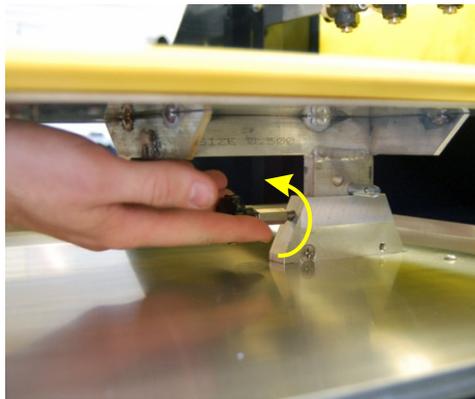


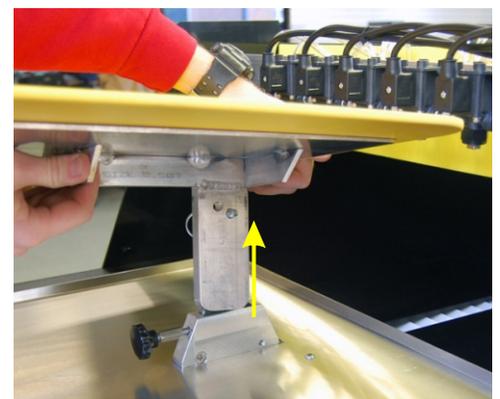
The linear drive system of the Viper XPT-6000 will need to be cleaned from time to time. This guide shows how to access the linear drive and rail system.



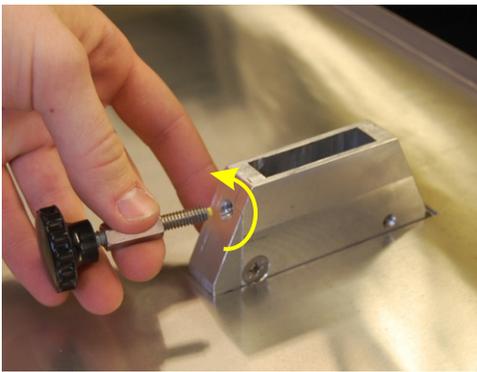
STEP 1: Disconnect the power cord from the Viper XPT. Remove the garage door by lifting up with both hands.



STEP 2: Loosen the platen support set screw.



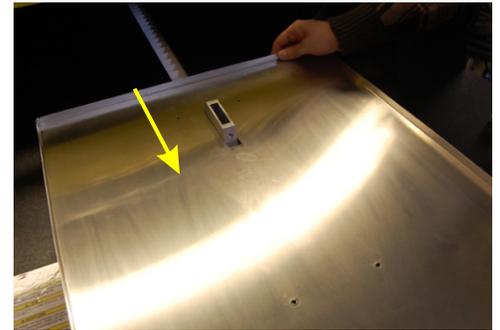
STEP 3: Using both hands, lift the platen assembly from the drive assembly base.



STEP 4: If it has not been removed completely, remove the platen support set screw.



STEP 5: Using a 9/16" hex head, remove the four screws holding the Shirt Support Tray to the drive base. There are two in the front and two at the rear of the Shirt Support Tray.



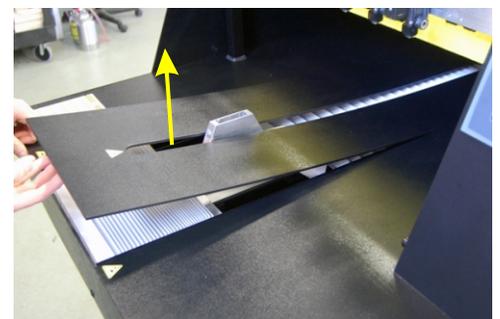
STEP 6: Slide the Shirt Support Tray towards the front of the machine to free it from the Drive Assembly and lift off to remove.



STEP 7: Slide the Shirt Tray Support plate to the rear to free it from the Drive Assembly. Lift to remove from the Drive Assembly.

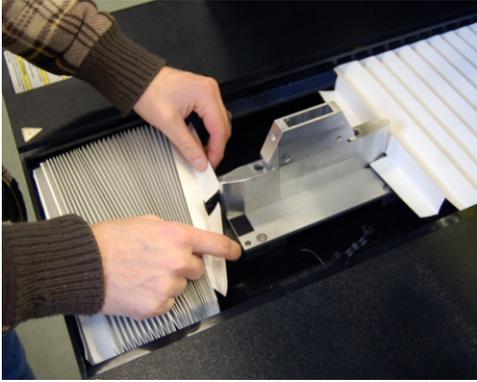


STEP 8: Remove the 8 thumb screws that hold the Rear Access Panel in place. This will give inside access to the rear of the Viper.



STEP 9: If your Center Panel has screws, remove all screws to detach it from the base. Lift the center panel and remove from machine.

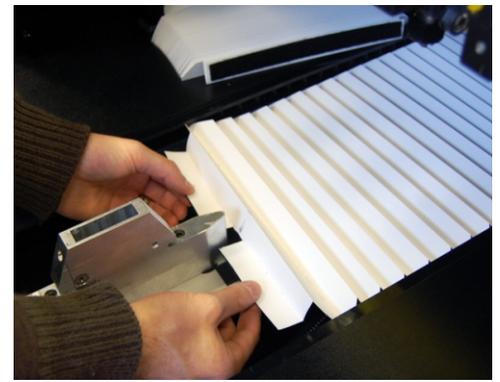
PAGE 2 - Continued



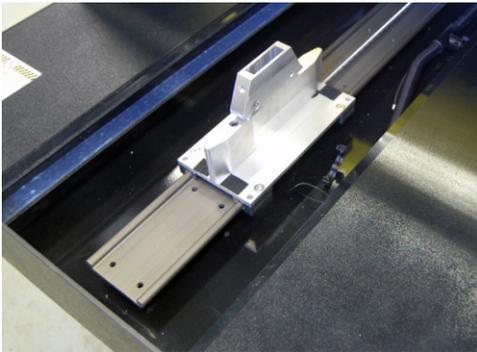
STEP 10: Release the front bellows from the Drive Assembly by gently lifting and separating the velcro attachment points.



STEP 11: Gently release the front bellows from the velcro attachment points on the front of the Viper.



STEP 12: Gently repeat the process from Steps 10 and 11 for the rear bellows.



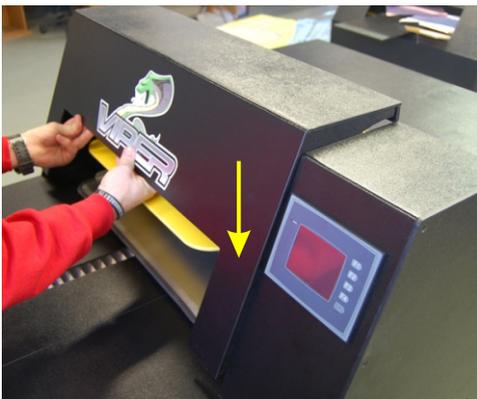
STEP 13: Using Viper Anti-Venom Spray-N-Wipe, thoroughly clean your drive rail system and surrounding area. A slight amount of white lithium grease can be applied to the screw drive shaft.



STEP 14: Using warm water, gently rinse off the bellows. Do not scrub. Take care not to rip or tear bellows. Replace with new bellows if damaged.



STEP 15: Using Viper Anti-Venom Spray-n-Wipe gently clean and wipe down each fold in the bellows.



STEP 16: Reassemble the Viper by reversing the procedures above in Steps 12 through 1.



Viper Anti-Venom Spray-n-Wipe is designed to specifically break down pretreatment to aid in cleaning your Viper Pretreatment Machine components and surfaces.

Visit www.viperxpt.com/purchase-options/ to find a dealer near you.