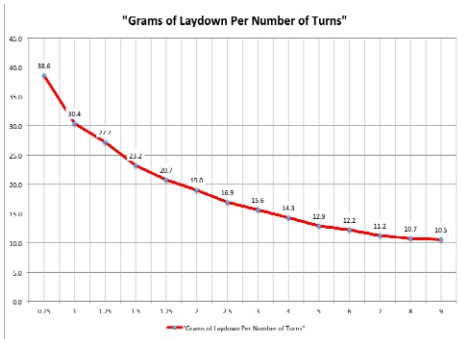


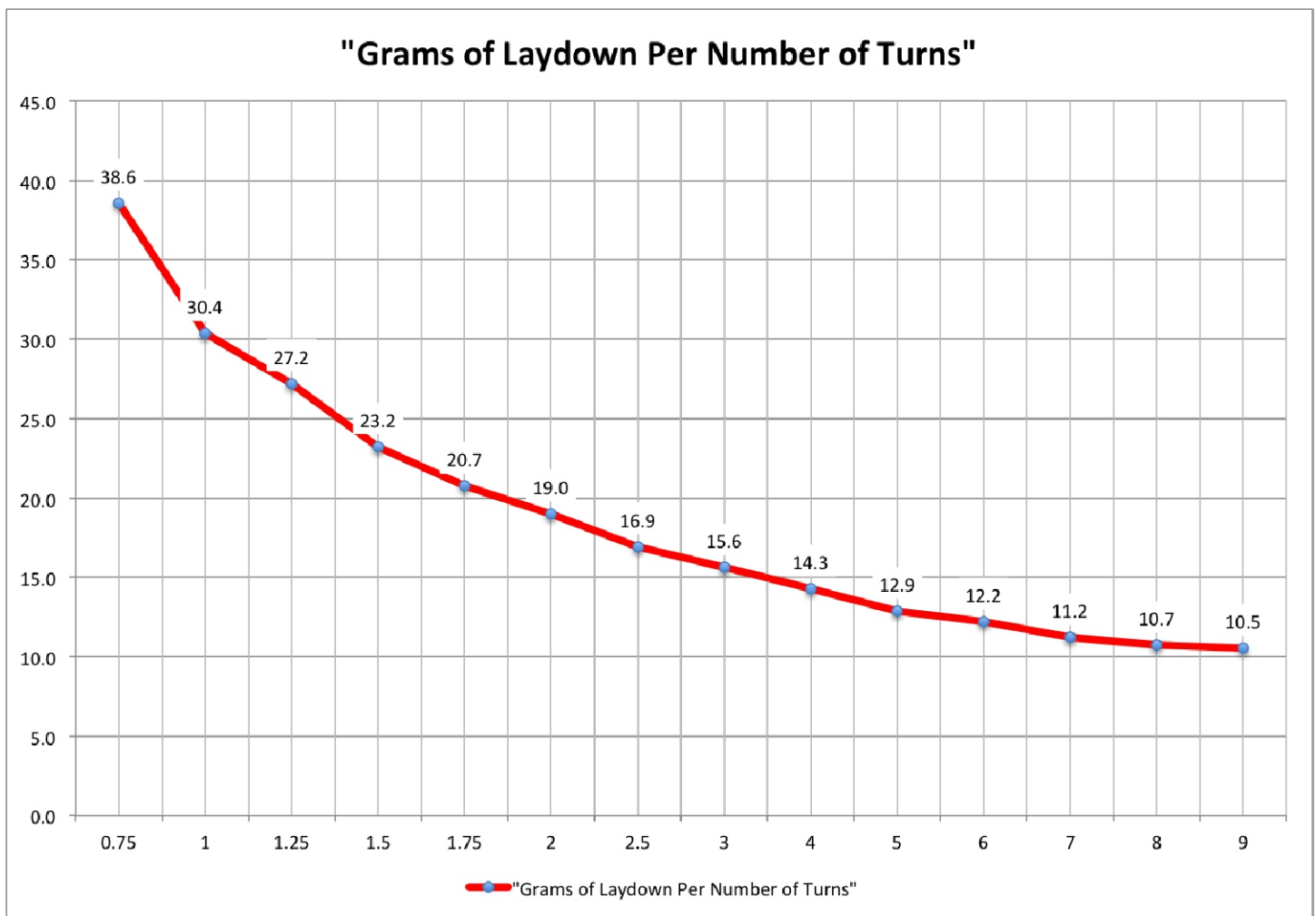
Proper application of the correct amount of pretreatment for the garment is critical. The ViperONE can be adjusted for a wide range of application values. Refer to your pre-treatment manufacturers guidelines and do your own testing.



STEP 1: To adjust the spray laydown value, determine the amount you need according to the ViperONE Fluid Laydown chart below.

STEP 2: Start by rotating the control knob clockwise until you start to feel resistance. DO NOT OVER TIGHTEN. This is called zeroing out. If you do not know what the ViperONE Spray Control Knob is set to, zero it out and re-adjust.

STEP 3: Based on the chart and the fluid lay down amount rotate the knob counter clockwise the correct number of rotations. If for example you want 30 grams of fluid, rotate the knob 1 full turn.



NOTE: Always pre-test new garments to ensure the correct amount of pre-treatment has been applied for best printability and washability.