



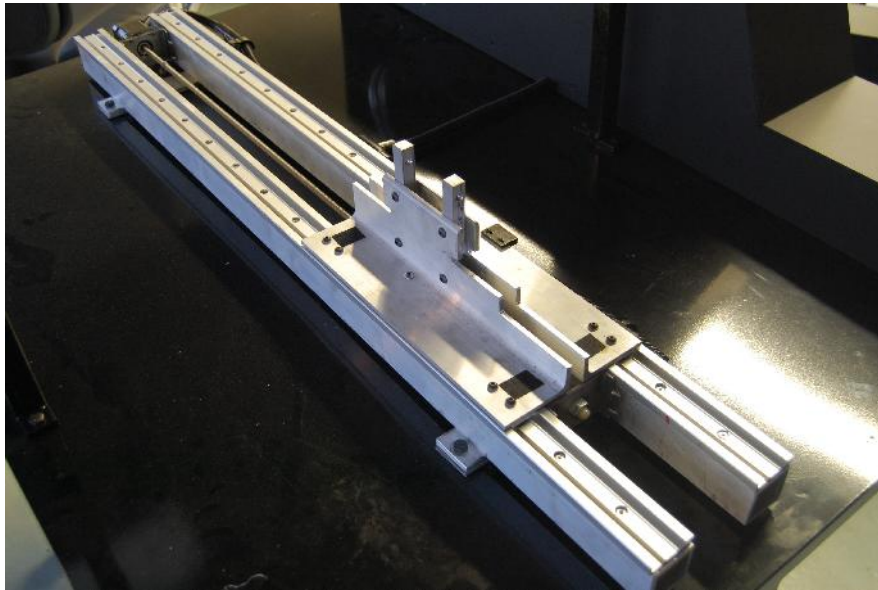
TRACK/BEARING CLEANING GUIDE (Type A)

Viper XPT-6000

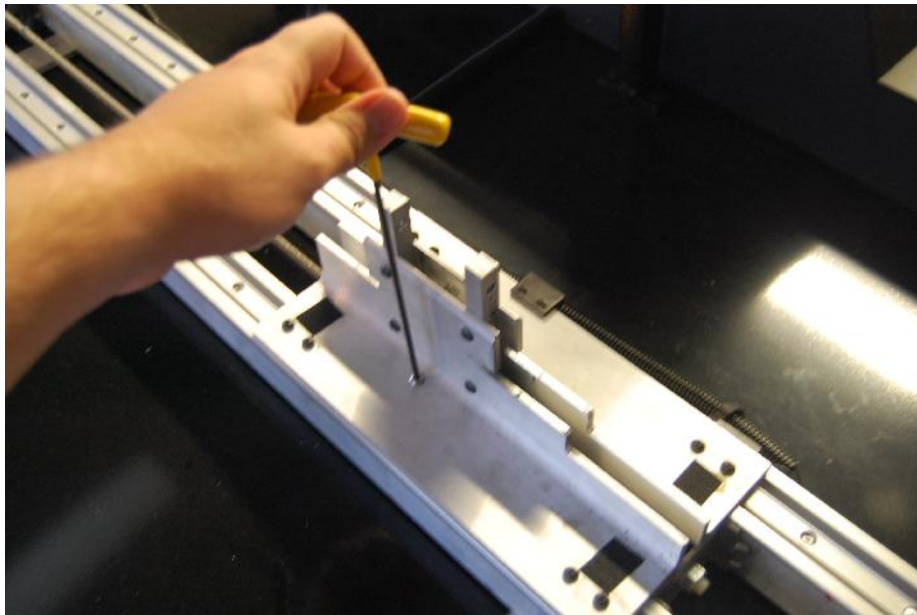
Tools Needed:

Phillips head screwdriver, 1/8" hex driver, Viper Anti-Venom Spray-n-Wipe Surface Cleaner

1. Power off and unplug the power cord from the Viper
2. Remove the Viper's platen, shirt tray, platen support plate, and deck.

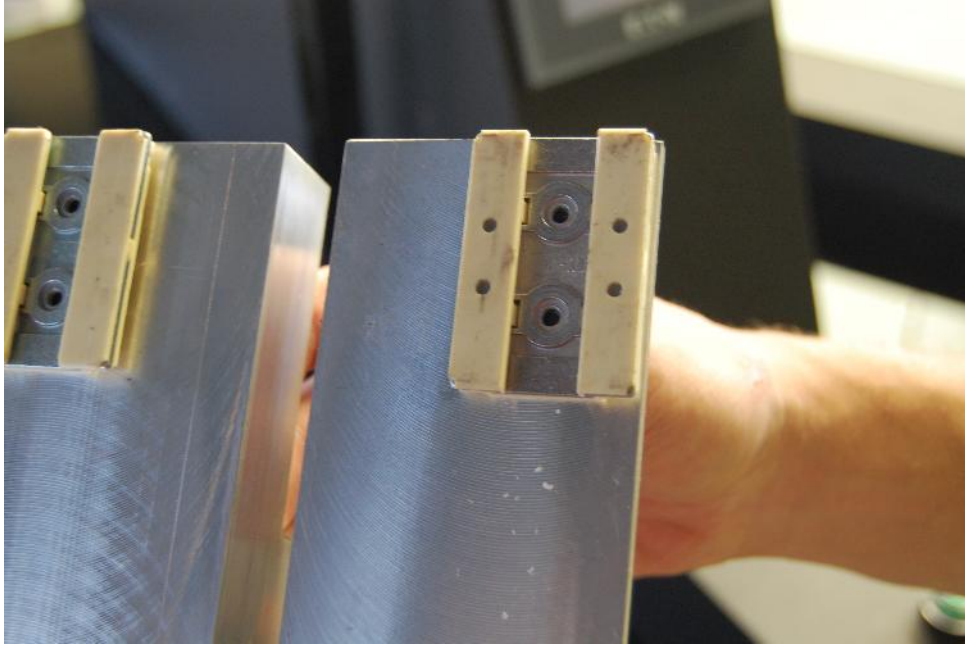


3. Remove the 2 1/8" hex screws that attach the drive shoe to the screw drive.

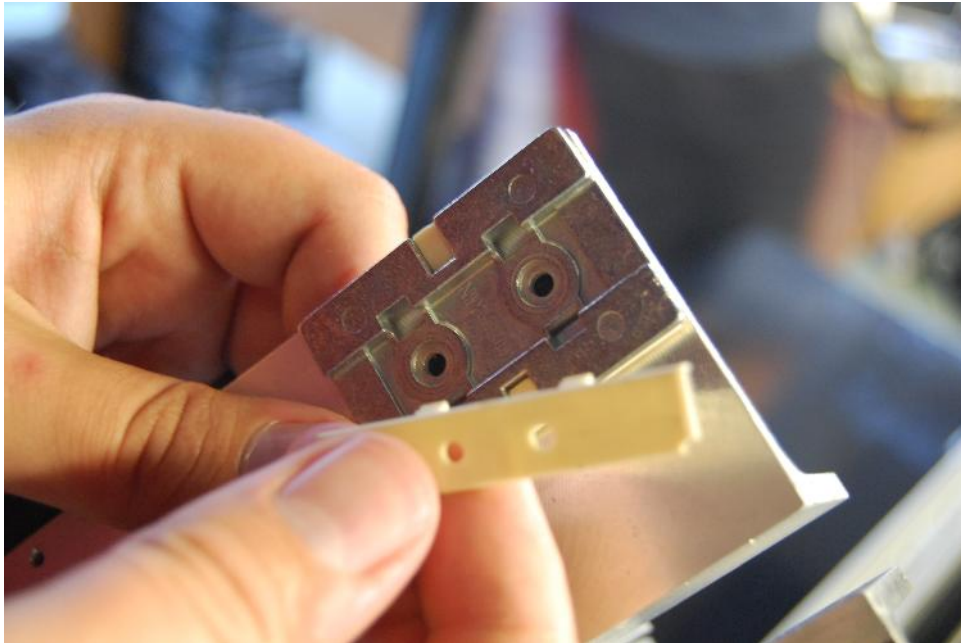


4. With the shoe released from the screw, gently slide shoe off of the front of the rails.

5. Clean yellow Teflon slide bearings on the track mounts with the Viper Anti-Venom.



6. Teflon bearings can be removed for cleaning if needed (carefully lift up and off –see picture below). **IMPORTANT:** If removed, be sure to replace each bearing in the exact position it was removed from. Bearings with holes should all be on the same side.



7. Thoroughly clean slide rails with Viper Anti-Venom and a soft cloth, especially in creases and sides of the rails. **DO NOT GREASE SLIDE RAILS AFTER CLEANING.**
8. Slide shoe back on to rails. Re-attach to screw drive mount with hex driver. Do not over tighten screws.
9. Plug in and test platen movement (use Settings>Platen In/Out on the screen) before reassembly.
10. Re-attach deck, platen support plate, shirt tray, and platen.