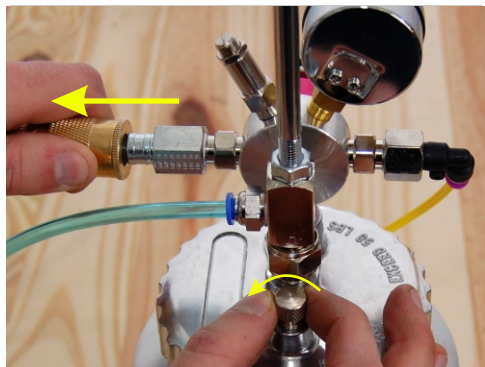
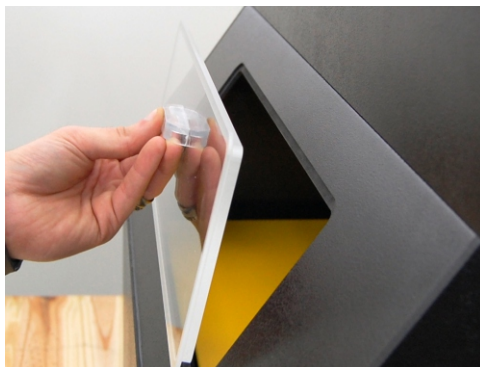


The spray nozzle will occasionally need to be cleaned manually. This is due to a buildup of dried pre-treatment on the tip of the plastic spray nozzle. Items needed: A small, soft bristle tooth brush, warm water.



**STEP 1:** Disconnect the air source from the pressure container. Open the Air Release Valve on the pressure container to remove any pressure inside the container.



**STEP 2:** Remove one of the windows to allow access to the inside of the ViperONE.



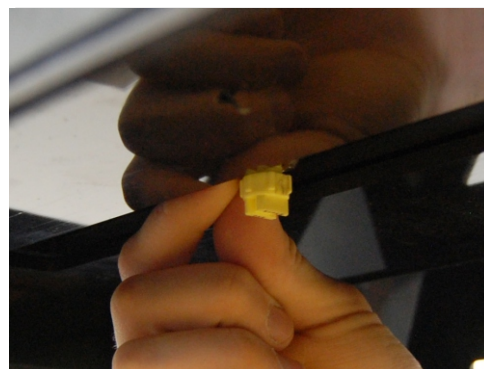
**STEP 3:** Depress the Emergency Stop button to release any air pressure in the system. Gently grab the spray tip and pull the spray carriage to the middle of the machine.



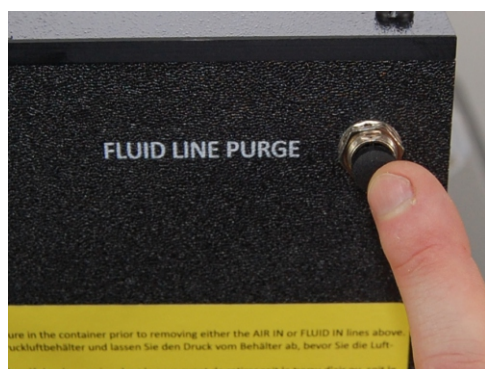
**STEP 4:** Dip the tooth brush in clean, warm water and brush the tip of the spray nozzle cleaning it thoroughly.



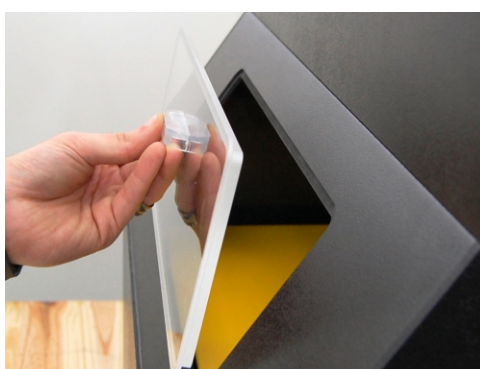
**STEP 5:** Clean until the spray nozzle is visually clean.



**STEP 6:** Gently move the spray carriage back to the front of the ViperONE.



**STEP 7:** PURGE the ViperONE a couple of times to remove any residue from the spray nozzle.



**STEP 8:** Gently move the spray carriage to the front of the ViperONE. Replace the window. Reconnect the air source.



**STEP 9:** Reconnect the air source. Release the Emergency Stop Button by twisting it 1/8 turn clockwise.