Dongle must be returned within 14 days for account to be reimbursed for the charged amount.

ELC dongle upload

- Unplug the beige wire from HMI to ELC.
- Flip switch on ELC to STOP
- Plug the Dongle to the ELC
- Turn on the power and don't touch anything till Dongle reads OK
  (If dongle flashes ERR and OK, Turn off machine and try again)
- Then turn off machine
- Pull dongle out
- Flip switch on ELC to RUN
- Plug beige wire back from HMI to ELC.