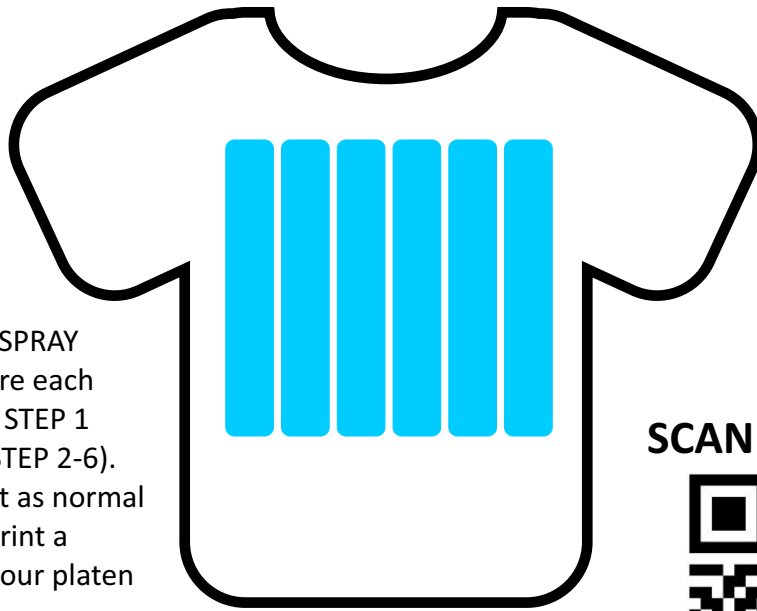




BAR CODE PRETREATMENT STEP TEST WORKSHEET

INSTRUCTIONS:

Start by selecting and loading your shirt onto the VIPER MAXX. Then scan STEP 1 and either press the START button or scan the SCAN TO SPRAY QR code. Use a SILVER Sharpie marker to mark the edge of each SPRAY width so you can visually tell where each STEP starts and stops. Repeat the STEP 1 process for each of the 6 STEPS (STEP 2-6). Then heat cure your pretreatment as normal, then select your print settings. Print a WHITE bar that fits the width of your platen (15"-16").



SCAN TO SPRAY



The correct amount of pretreatment for this particular garment is the point between each step where there is not longer a visible difference in the opacity of the white ink.

STEP 1	STEP 2	STEP 3	STEP 4	STEP 5	STEP 6
11g	13g	15g	18g	20g	22g
0% Lay Down	20% Lay Down	35% Lay Down	46% Lay Down	53% Lay Down	60% Lay Down

Visit www.viperxpt.com to learn more on the format required for bar codes.